

# Welded/Seamless Stainless Steel Pipe



		PIPE SCHEDULES													
OD in mm	Pipe Size ins	5	10	20	30	STD 40S	40	60	EH 80S	80	100	120	140	160	DBL EH
10.29	1/8"	0.89 0.21	1.24 0.28			1.73 0.64	1.73 0.64		2.41 0.48	2.41 0.48					
13.7	1/4"	1.24 0.39	1.65 0.50			2.24 0.73	2.24 0.73		3.02 0.81	3.02 0.81					
17.1	3/8"	1.24 0.49	1.65 0.64			2.31 0.86	2.31 0.86		3.20 1.12	3.20 1.12					
21.3	1/2"	1.65 0.81	2.11 1.02			2.77 1.29	2.77 1.29		3.73 1.65	3.73 1.65					4.75 1.97
26.7	3/4"	1.65 1.03	2.11 1.30			2.87 1.71	2.87 1.71		3.91 2.23	3.91 2.23					5.53 2.93
33.4	1"	1.65 1.31	2.77 2.13			3.38 2.54	3.38 2.54		4.55 3.29	4.55 3.29					6.35 4.31
42.2	1 3/4"	1.65 1.67	2.77 2.73			3.56 3.44	3.56 3.44		4.85 4.54	4.85 4.54					6.35 5.70
48.3	1 1/2"	1.65 1.93	2.77 3.16			3.68 4.12	3.68 4.12		5.08 5.49	5.08 5.49					7.13 7.36
60.3	2"	1.65 2.42	2.77 3.99			3.91 5.53	3.91 5.53		5.54 7.60	5.54 7.60					8.71 11.26
73.0	2 1/2"	2.11 3.75	3.05 5.34			5.16 8.77	5.16 8.77		7.01 11.60	7.01 11.60					9.53 15.16
88.9	3"	2.11 4.59	3.05 6.56			5.49 11.47	5.49 11.47		7.62 15.52	7.62 15.52					11.10 21.68
101.6	3 1/2"	2.11 5.26	3.05 7.53			5.74 13.79	5.74 13.79		8.08 18.93	8.08 18.93					16.15 34.59
114.3	4"	2.11 5.93	3.05 8.50			6.02 16.34	6.02 16.34		8.56 22.70	8.56 22.70		11.10 28.77			13.48 34.08
141.3	5"	2.77 9.45	3.40 11.74			6.55 22.13	6.55 22.13		9.53 31.46	9.53 31.46		12.70 40.94			15.87 49.90
168.3	6"	2.77 11.48	3.40 14.04			7.11 28.72	7.11 28.72		10.97 43.25	10.97 43.25		14.27 55.09			18.23 65.58
219.1	8"	2.77 15.00	3.76 20.27	6.35 33.85	7.04 37.29	8.18 43.22	8.18 43.22	10.31 53.96	12.70 65.59	12.70 65.59	15.06 77.02	18.23 91.79	20.62 102.59		23.01 113.08
273.1	10"	3.40 22.96	4.19 28.21	6.35 42.45	7.79 51.84	9.27 61.29	9.27 61.29	12.70 82.88	12.70 82.88	15.06 97.39	18.23 116.47	21.41 135.05	25.40 157.61		28.57 175.02
323.9	12"	4.1 33.01	4.57 36.54	6.35 50.54	8.38 66.27	9.53 75.03	10.31 81.03	14.27 110.75	12.70 99.04	17.45 134.00	21.41 162.30	25.40 190.01	28.57 211.51		33.32 242.69
355.6	14"		6.35 55.58	7.92 69.16	9.53 82.62	9.53 82.62	11.12 95.94	15.06 128.55	12.70 109.14	23.80 160.63	29.36 197.88	34.92 228.16	39.67 257.68		45.24 286.30
406.4	16"		6.35 63.66	7.62 79.27	9.53 94.75	9.53 94.75	12.70 125.31	16.66 162.76	12.70 125.31	21.40 206.66	26.19 249.51	30.93 291.14	36.52 338.38		40.46 371.08
457.2	18"		6.35 71.75	7.92 89.37	11.10 124.24	9.53 106.87	14.27 156.67	15.06 209.23	12.70 141.48	23.80 258.59	29.36 314.91	34.92 369.57	39.67 415.14		45.24 467.07
508.0	20"		6.35 79.83	9.53 119.00	12.70 157.61	9.53 119.00	15.06 186.07	20.62 251.93	12.70 157.61	26.19 316.27	32.51 387.73	38.10 448.75	44.45 516.43		49.99 573.81
609.6	24"		6.35 96.41	9.53 143.25	14.27 213.17	9.53 143.25	17.45 259.20	24.59 360.49	12.70 190.01	30.94 443.75	38.89 555.24	46.02 650.11	52.37 731.41		59.51 820.44

UPPER FIGURES  
Wall thickness in mm  
LOWER FIGURES  
Wt. per mtr. in kg

Manufactured in accordance to ASTM A312. Fully annealed with works certificates.

Specifications: AISI 304, 321, 316, 304L and 361L.